



COLUMBIA STEEL CASTING CO., INC.

*Meets the Requirements of OSHA Standard 29 CFR 1910.1200 Hazard Communication and EPA Supplier Notification Requirements under Section 313 of the Emergency Planning and Community Right-to-Know Act.*

SAFETY DATA SHEET (SDS):  
MANGANESE ALLOYED STEEL CASTINGS

DATE ISSUED:  
January 2017

**SECTION 1 – PRODUCT IDENTIFICATION & COMPANY INFORMATION**

PRODUCT NAME:

**MANGANESE ALLOYED STEEL CASTINGS**

OTHER DESIGNATIONS:

ASTM (American Society for Testing & Materials) Specification Numbers, (ACI (Alloy Casting Institute) Alloy Designations—Grades)

ASTM Numbers: N/A

ACI ALLOY DESIGNATIONS (GRADES): N/A

PRODUCT IDENTIFICATION (LABEL IDENTIFIER):

MANGANESE ALLOYED STEEL CASTINGS – ALLOY DESIGNATIONS “G”, “L”, “R”

MANUFACTURER’S NAME:

Columbia Steel Casting Co., Inc.

STREET ADDRESS:

10425 N. Bloss Avenue

EMERGENCY TELEPHONE NO.:

503-286-0685

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PO Box 83095

TELEPHONE NO.:

503-286-0685

CITY, STATE, ZIP, COUNTRY:

Portland, Oregon, 97283-0095, USA

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RECOMMENDED USE OF CHEMICAL AND RESTRICTIONS ON USE:

Solid casting; no restrictions

**SECTION 2 – HAZARD IDENTIFICATION**

CLASSIFICATION

Castings are metallic articles that do not present hazards in their original form.

OTHER INFORMATION

1. Grinding castings that have not been cleaned or that contain embedded sand may generate significant amounts of dust containing crystalline silica.
2. Fumes from hot processes may contain other compounds with different exposure limits. Dust or fumes generated by machining, grinding, welding or thermal cutting of the casting may produce airborne contaminants. Consult Sections 3 & 8 for further information.

**SECTION 3 – COMPOSITION / INFORMATION ON INGREDIENTS**

| CHEMICAL NAME / COMMON NAMES / SYNONYM | WT %        | CAS NUMBER |
|--|-------------|------------|
| Chromium (Cr)                          | 1.35 – 1.85 | 7440-47-3  |
| Iron (Fe)                              | Remainder   | 7439-89-6  |
| Manganese (Mn)                         | 10.0 – 26.0 | 7439-96-5  |
| Molybdenum (Mo)                        | 0 – 2.0     | 7439-98-7  |
| Nickel (Ni)                            | 2.5 – 3.90  | 7440-02-0  |

**SECTION 4 – FIRST AID MEASURES**

EYE CONTACT: Not applicable

SKIN CONTACT: No special requirements

INGESTION: Not applicable

INHALATION: Not applicable

**SECTION 5 – FIREFIGHTING MEASURES**

FLAMMABLE PROPERTIES: Not applicable

EXTINGUISHING MEDIA: Not applicable

PROTECTION OF FIREFIGHTERS: Not applicable

## SECTION 6 – ACCIDENTAL RELEASE MEASURES

Not applicable

## SECTION 7 – HANDLING & STORAGE

RECOMMENDED STORAGE: No special requirements

PROCEDURES FOR HANDLING: Proper hand and foot protection is recommended

## SECTION 8 – EXPOSURE CONTROL / PERSONAL PROTECTION

### ENGINEERING CONTROLS

None required. There are no health hazards from castings in solid form.

| SUBSTANCE       | ACGIH TLV<br>mg/m <sup>3</sup> | OSHA PEL<br>mg/m <sup>3</sup> |
|-----------------|--------------------------------|-------------------------------|
| Chromium (Cr)   | 0.5                            | 1                             |
| Iron (Fe)       | N/E                            | N/E                           |
| Manganese (Mn)  | 1                              | 5                             |
| Molybdenum (Mo) | 10                             | 15                            |
| Nickel (Ni)     | 1.5(I)                         | 1                             |

### SUPPLEMENTAL INFORMATION

Grinding castings that have not been cleaned or that contain embedded sand may generate significant amounts of dust containing crystalline silica.

Fumes from hot processes may contain other compounds with different exposure limits than those listed above. Dust or fumes generated by machining, grinding, welding or thermal cutting of the casting may produce airborne contaminants. Exposure limits for the most common contaminants are offered as reference. Please consult a competent person for guidance on exposure assessment and controls.

**In particular, Hexavalent Chromium is an OSHA Expanded Health Standard; refer to OSHA 29 CFR 1910.1026-Chromium (VI) for complete requirements.**

| SUBSTANCE  | ACGIH TLV<br>mg/m <sup>3</sup> | OSHA PEL<br>mg/m <sup>3</sup> |
|--|--------------------------------|-------------------------------|
| Chromium Compounds (as Cr):                                |                                |                               |
| Chromium (II) inorganic compounds                          | N/E                            | 0.5                           |
| Chromium (III) inorganic compounds                         | 0.5                            | 0.5                           |
| Chromium (VI) inorganic compounds, certain water insoluble | 0.01                           | 0.005                         |
| Chromium (VI) inorganic compounds, water soluble           | 0.05                           | 0.005                         |
| Chromium (VI) all forms and compounds                      | N/E                            | 0.005                         |
| Iron Compounds:  |                                |                               |
| Iron oxide (Fe <sub>2</sub> O <sub>3</sub> ) fume          | N/E                            | 10                            |
| Iron oxide (Fe <sub>2</sub> O <sub>3</sub> )               | 5 (R)                          | N/E                           |
| Nickel Compounds (as Ni):                                  |                                |                               |
| Insoluble, inorganic compounds                             | 0.2(I)                         | 1                             |
| Soluble, inorganic compounds                               | 0.1(I)                         | 1                             |
| Nickel oxide   | 0.2(I)                         | 1                             |

### TERMS

All exposure limits referenced above are 8 hour time weighted averages (TWA) unless otherwise noted.

N/E = None Established

C = Ceiling

I = Inhalable fraction

R= Respirable fraction

TLV = Threshold Limit Value/ACGIH (American Conference of Industrial Hygienists)

PEL = Permissible Exposure Limit/OSHA (Occupational Safety & Health Administration)

STEL= Short Term Exposure Limit

mg/m<sup>3</sup> = milligrams per cubic meter

### PERSONAL PROTECTION

Proper hand and foot protection is recommended.

**SECTION 9 – PHYSICAL & CHEMICAL PROPERTIES**

|   |   |
|---|---|
| <b>APPEARANCE / PHYSICAL STATE</b><br>Solid, silver gray in color                 |   |
| <b>ODOR / ODOR THRESHOLD</b><br>None  | <b>VAPOR DENSITY</b><br>Not applicable  |
| <b>MELTING POINT / FREEZING POINT</b><br>2750 °F (1510 °C)                        | <b>SPECIFIC GRAVITY (Relative Density)</b><br>0.28 lb/in <sup>3</sup> (7.74 g/cm <sup>3</sup> ) for cast alloy steels |
| <b>BOILING POINT</b><br>5000°F (2750 °C) for iron                                 | <b>VAPOR PRESSURE</b><br>Not applicable   |
| <b>FLASH POINT</b><br>Not applicable for solid castings                           | <b>EVAPORATION RATE</b><br>Not applicable   |
| <b>FLAMMABILITY</b><br>Not flammable  | <b>SOLUBILITY IN WATER</b><br>Insoluble   |
| <b>UPPER &amp; LOWER FLAMMABILITY LIMITS</b><br>Not applicable for solid castings | <b>pH</b><br>Not applicable   |
| <b>AUTO IGNITION TEMPERATURE</b><br>Not applicable                                | <b>VISCOSITY</b><br>Not applicable  |
| <b>DECOMPOSITION TEMPERATURE</b><br>Not applicable                                | <b>PARTITION COEFFICIENT</b><br>Not applicable  |

**SECTION 10 – STABILITY & REACTIVITY**

|   |   |
|---|---|
| <b>CHEMICAL STABILITY</b><br>Stable             |   |
| <b>CONDITIONS TO AVOID</b><br>None              |   |
| <b>REACTIVITY</b><br>Not reactive               | <b>INCOMPATIBLE MATERIALS</b><br>None                       |
| <b>HAZARDOUS DECOMPOSITION PRODUCTS</b><br>None | <b>POSSIBILITY OF HAZARDOUS REACTIONS</b><br>Not applicable |

**SECTION 11 – TOXICOLOGICAL INFORMATION**

|                                 |  |
|---------------------------------|--|
| <b>POTENTIAL HEALTH EFFECTS</b> |  |
| EYE CONTACT: None               |  |
| SKIN: None                      |  |
| INGESTION: None                 |  |
| INHALATION: None                |  |

**CARCINOGEN CLASSIFICATION OF INGREDIENTS**

| <b>INGREDIENT</b> | <b>OSHA</b> | <b>NTP</b> | <b>IARC</b> | <b>TARGET ORGAN</b> |
|-------------------|-------------|------------|-------------|---------------------|
| Nickel (metal)    | NL          | K          | 2B          | Lung, Nose          |
| Chromium          | Y           | NL         | 3           | Lung                |
| Magnesium         | NL          | R          | 2B          |                     |
| Manganese         | NL          | NL         | NL          |                     |
| Molybdenum        | NL          | NL         | NL          |                     |

**TERMS**  
 OSHA—Occupational Safety & Health Administration  
     Y = Listed as a Human Carcinogen  
 NTP—National Toxicology Program  
     K = Known to be a Human Carcinogen  
     R = Reasonably Anticipated to be a Human Carcinogen (RAHC)  
 IARC—International Agency for Research on Cancer  
     1 = Carcinogen to Humans  
     2A = Probably Carcinogenic to Humans  
     2B = Possibly Carcinogenic to Humans  
     3 = Unclassifiable as to Carcinogenicity in Humans

4 = Probably not Carcinogenic to Humans

Other

NL = Not Listed

### SECTION 12- ECOLOGICAL INFORMATION

|   |   |
|---|---|
| ECOTOXICITY<br>Not applicable               | PERSISTENCE AND DEGRADABILITY<br>Not applicable |
| BIOACCUMULATION POTENTIAL<br>Not applicable | MOBILITY IN SOILD<br>Not applicable             |
| OTHER ADVERSE EFFECTS<br>Not applicable     |   |

### SECTION 13 – DISPOSAL CONSIDERATIONS

Recover or recycle if possible. Dispose of according to federal, state and local regulations. Dust collected from machining, welding, etc. may be classified as a hazardous waste. Consult federal, state and local regulations.

### SECTION 14 – TRANSPORT INFORMATION

|   |   |
|---|---|
| US DEPARTMENT OF TRANSPORTATION (DOT)-HMR<br>(Hazardous Materials Registrations)<br>Not regulated | CANADIAN TRANSPORTATION OF DANGEROUS GOODS (TDG)<br>Not regulated |
| UN SHIPPING NAME<br>Not regulated   | UN NUMBER<br>Not regulated  |
| TRANSPORT HAZARD CLASS<br>Not regulated   | PACKING GROUP<br>Not regulated                                    |
| ENVIRONMENTAL HAZARDS<br>None   | LABEL(S) REQUIRED?<br>No  |
| TRANSPORT IN BULK<br>Not applicable   | SPECIAL SHIPPING INFORMATION<br>Not applicable                    |

### SECTION 15 – REGULATORY INFORMATION

#### **US-OSHA (Hazard Communication Standard)**

Reference 29 CFR 1910.1200 and 1910.1000. A finished casting is an article as defined in the OSHA Hazard Communication Standard 29CFR 1910.1200 (c). Dust or fumes generated by cleaning, machining, grinding, or welding of the casting may produce airborne contaminants, such as chromium, iron, nickel, and silica. For hexavalent chromium references see 29 CFR 1910.1026.

#### **US-EPA (Toxic Substances Control Act–TSCA)**

All components of these products are on the TSCA inventory list or are excluded from listing.

#### **US-EPA (SARA Title III)**

Releases to the environment of Chromium, Manganese, Molybdenum, and Nickel, may be subject to reporting under Section 313 of Title III of the Superfund Amendments and Reauthorization Act of 1986 and 40 CFR Part 372.

#### **CANADA-WHMIS (Workplace Hazardous Materials Information System)**

This SDS has been prepared according to the hazard criteria of the Controlled Product Regulations (CPR) and the SDS contains the information required by the CPR.

#### **CANADA DSL (Domestic Substance List) Inventory Status**

All components of these products are on the DSL Inventory.

#### **CEPA (Canadian Environmental Protection Act)**

Chromium and nickel are on the CEPA Priority Substances List.

#### **EINECS No. (European Inventory of Existing Commercial Chemical Substances)**

All components of these products are on the EINECS list.

#### **RoHS (Restriction of Certain Hazardous Substances) Compliance**

Castings comply with RoHS

#### **CALIFORNIA PROPOSITION 65 Compliance**

**WARNING:** This product contains or produces chemicals known to the State of California to cause cancer and birth

defects (or other reproductive harm). (California Health & Safety Code 25248.5 et seq.)

**US STATE REGULATORY INFORMATION**

Some of the components listed in Section 3 may be covered under specific state regulations.

**SECTION 16 – OTHER INFORMATION**

SDS SHEET PREPARED BY:

Columbia Steel Casting Co., Inc.

DATE:

January 2017

**NOTE**

This data and label information is offered in good faith as typical values and not as a product specification. No warranty either expressed or implied is hereby made. The recommended industrial hygiene and safe handling procedures are believed to be generally applicable. However, each user should review the recommendations in specific context of the intended use and determine if they are appropriate.

## ADDENDUM: LABEL INFORMATION

|  |  |
|--|--|
| <u>PRODUCT IDENTIFIER</u><br><b>MANGANESE ALLOYED STEEL CASTINGS</b>   |  |
| <u>SUPPLIER IDENTIFICATION</u><br><br>COMPANY NAME:<br>Columbia Steel Casting Co., Inc.<br><br>STREET ADDRESS:<br>10425 N. Bloss Avenue<br><br>MAILING ADDRESS:<br>PO Box 83095<br><br>CITY, STATE, ZIP, COUNTRY:<br>Portland, Oregon, 97283-0095, USA<br><br>EMERGENCY TELEPHONE NO.:   | <u>HAZARD PICTOGRAMS</u><br>*None<br><br><u>SIGNAL WORD</u><br>*None |
| <u>PRECAUTIONARY STATEMENTS</u><br>None*   | <u>HAZARD STATEMENTS</u><br>*None                                    |
| *Castings do not present hazards in their original form.<br><br><u>OTHER INFORMATION</u><br>1. Grinding castings that have not been cleaned or that contain embedded sand may generate significant amounts of dust containing crystalline silica.<br><br>2. Fumes from hot processes may contain other compounds with different exposure limits. Dust or fumes generated by machining, grinding, welding or thermal cutting of the casting may produce airborne contaminants. Consult Sections 3 & 8 of the SDS for further information. |  |